

Date received: 18-04-11

Date of issue: 09-06-11

Report consists of 2 test reports.

Defects before testing: None

Sample name: HERA chair

PAPATYA HIDROMEKANIK MAKINA SAN VE TIC
A.S.

SEFAKOY, HALKALI CAD. NO: 186-188

34295 ISTANBUL ()

TR - TURKEY

TEST REPORT N° 129240

List performed tests

1. Seat and back static load test EN 1728:2000
2. Stability - EN 1022:2005

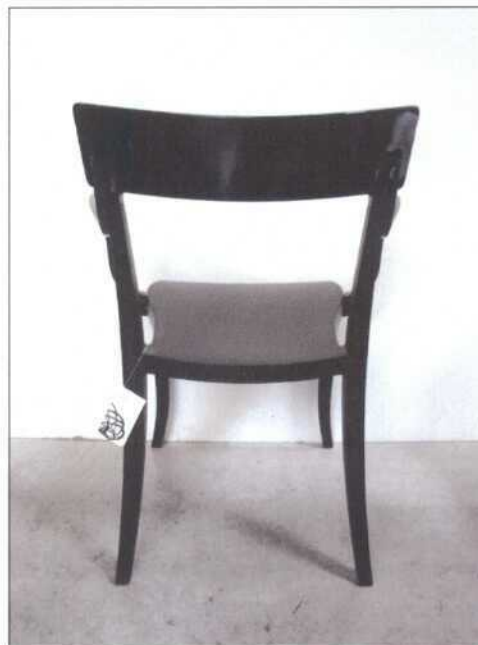
Head of Department
Paolo BaluttoManaging Director
Dr. Andrea Giayon

TEST REPORT N° 129240

Date of issue: 09-06-11
Sample weight: Not determined
Sample name: HERA chair



Side view



Rear view



Bottom view

TEST REPORT

129240 / 1

Date received: 18-04-11
Date of test: 07-06-11
Date of issue: 09-06-11
Sample name: HERA chair



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Seat and back static load test EN 1728:2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	500	10	No defects

Note:

According to EN 1728/00, back force has been reduced from 560 N to 500 N to avoid tipping.

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
1.600	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2 - general.

Head of Department
Paolo Balutto



Managing Director
Dr. Andrea Giayon



TEST REPORT

129240 / 2

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Stability - EN 1022:2005

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 164 N

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 164 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : //

Sideways overturning for chairs with arms

Horizontal force : 20 N does not overturn

Sideways overturning for chairs without arms

Horizontal force : //

Forwards overturning for chairs with footrest

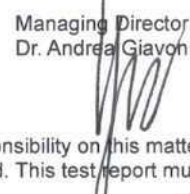
Horizontal force : //

Test passed

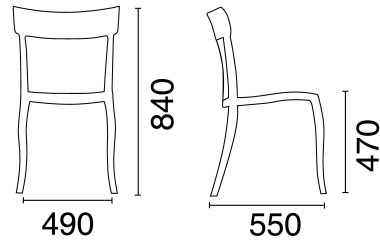
Head of Department
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Managing Director
Dr. Andrea Givon



HERA-SP RATTAN chair



Color Options

PP Finish



Net weight

(kg)
3.96

Gross weight

(kg)
5.00

Max. Stacking



Packaging



495x695x1004mm / m³ 0.36

Shipment Details

20'	: 280 pcs.
40'	: 600 pcs.
40HC	: 744 pcs.
100cbm	: 952 pcs.

Description

HERA-SP Rattan chair with base and back in glassfibre reinforced polypropylene. Rattan pattern back with PP finish base makes a perfect combination for outdoors. Anti UV stabilized.

Auxiliary Materials

4 pcs.foot gliders made of polyurethane raw material.

Cleaning & Maintenance

Should be cleaned with detergent and a soft damp cloth. Should not be cleaned with abrasive chemicals. No periodic maintenance required.

Product Quality Certificate

